

143667



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

208080

D412-630-034
Job Sheet 187654-A



Part No: D412-630-034

Job Qty: 1 pcs

Part Name: Folding Heli-Access-Step™ RH - Low, High & Float Gear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV O IPP Rev:A New Issue 06-11-08 JLM IPP rev B ecn1019, added D2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC IPP REV:D 13.06.07 PER CHG004 DD vef:JLM IPP REV:E
16.06.23 AS PER IIN REV.O DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/18/18	1/28/19	0.00	0.00	Start Up Small Fab-4		
110	Small Fab - 1	1 pcs		1/28/19	0.00	0.45	Small Fab-6		
120	QC 5	1 pcs		1/28/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 1-2 - Pick Kit - B4B	1 pcs		1/28/19	0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		
							Packaging 1 - 7 - B4B		
							Packaging 1 - 8 - B4B		
							Packaging 1 - 9 - B4B		
							Packaging 1 - 10 - B4B		
							Packaging 1 - 11 - B4B		

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					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
140 QC 4	1 pcs	1/28/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
145 DC - 1 - B4B	1 pcs	1/28/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
150 Packaging 3-1 - Stock - B4B	1 pcs	1/28/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

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				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - FG	1 pcs	1/28/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 110 - Small Fab - Assemble as per dwg D412-630 p.14

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - pick kit

140 - QC4- 100% Inspect kits for completeness

145 - Photocopy bluefile & create labels per PPP D412-630-034 CHG005

150 - Identify and pack for shipping as per PPP D412-630-034 PPP Rev: _____

160 - QC21- Final Inspection - Work Order Release

DAS
21
9-05

FEB 15 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C8	Nut	2 Ea (2 ea)	90-Start up Operation	
AN3C21A	Bolt	1 Ea (1 ea)	90-Start up Operation	
AN8C16	Bolt	2 Ea (2 ea)	90-Start up Operation	
D2012-107	Clevis	1 pcs (1 ea)	90-Start up Operation	
D2803-042	Bracket Assembly	1 pcs (1 ea)	90-Start up Operation	
D2804-042	RH Step Fwd Bracket	1 pcs (1 ea)	90-Start up Operation	
D2807-041	Prop Assembly	2 pcs (2 ea)	90-Start up Operation	
D2813	Washer	2 pcs (2 ea)	90-Start up Operation	
D3395-1	Bushing	4 pcs (4 ea)	90-Start up Operation	
D3672-15	Phenolic Washer	5 pcs (5 ea)	90-Start up Operation	
D3672-19	Phenolic Washer	4 pcs (4 ea)	90-Start up Operation	
D3672-7	Washer, Phenolic	4 pcs (4 ea)	90-Start up Operation	
MS21043-3	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-302	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
MS24693-C280	Screw	2 Ea (2 ea)	90-Start up Operation	
MS24693-C285	Screw	1 Ea (1 ea)	90-Start up Operation	
D3562-042	Step Weldment	1 pcs (1 ea)	110-Small Fab - 1	
AN44C7A	Eyebolt	1 Ea (1 ea)	130-Packaging 1-2 - Pick Kit - B4B	
AN4C10A	Bolt	1 Ea (1 ea)	130-Packaging 1-2 - Pick Kit - B4B	
AN4C15A	Bolt	2 Ea (2 ea)	130-Packaging 1-2 - Pick Kit - B4B	
AN4C6A	Bolt	1 Ea (1 ea)	130-Packaging 1-2 - Pick Kit - B4B	
AN5C15A	Bolt	2 Ea (2 ea)	130-Packaging 1-2 - Pick Kit - B4B	
D2806-1	Bushing	2 pcs (2 ea)	130-Packaging 1-2 - Pick Kit - B4B	
D2806-3	Bushing	2 pcs (2 ea)	130-Packaging 1-2 - Pick Kit - B4B	
D2810-5	Strut	1 pcs (1 ea)	130-Packaging 1-2 - Pick Kit - B4B	
D3396-1	Spacer	2 pcs (2 ea)	130-Packaging 1-2 - Pick Kit - B4B	
D3672-17	Phenolic Washer	7 pcs (7 ea)	130-Packaging 1-2 - Pick Kit - B4B	
D3672-5	Washer, Phenolic	7 pcs (7 ea)	130-Packaging 1-2 - Pick Kit - B4B	
MS21043-4	Nut	4 Ea (4 ea)	130-Packaging 1-2 - Pick Kit - B4B	
MS21043-5	Nut	3 Ea (3 ea)	130-Packaging 1-2 - Pick Kit - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C8	2	21	0
	AN3C21A	1	19	0
	AN8C16	2	7	0
	D2012-107	1	13	0
	D2803-042	1	4	0
	D2804-042	1	4	0
	D2807-041	2	24	0
	D2813	2	30	0
	D3395-1	4	30	0
	D3672-15	5	524	0
	D3672-19	4	156	0
	D3672-7	4	973	0
	MS21043-3	4	1,382	0
	MS24665-302	2	10	0
	MS24693-C280	2	64	0
	MS24693-C285	1	52	0
110-Small Fab - 1	D3562-042	1	3	0
130-Packaging 1-2 - Pick Kit - B4B	AN44C7A	1	15	0
	AN4C10A	1	32	0
	AN4C15A	2	50	0
	AN4C6A	1	536	0
	AN5C15A	2	57	0
	D2806-1	2	17	0
	D2806-3	2	25	0
	D2810-5	1	17	0
	D3396-1	2	27	2

Allocated Container Detail

Qty	Container No	Location	Init
2	F161542	st033	_____
D3672-17	7	59	0
D3672-5	7	521	0
MS21043-4	4	1,550	0
MS21043-5	3	114	0

Part Specifications

Specifications could not be found.

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D412-630-034
Job Sheet 187654-A



Part No: D412-630-034

Job Qty: 1 ea

Part Name: Folding Heli-Access-Step™ RH - Low, High & Float Gear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV O IPP Rev:A New Issue 06-11-08 JLM IPP rev B ecn1019, added D2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC IPP REV:D 13.06.07 PER CHG004 DD vef:JLM IPP REV:E
16.06.23 AS PER IIN REV.O DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/18/18	1/28/19	0.00	0.00	Start Up Small Fab-4		JAN 11 2019
110	Small Fab	1 pcs		1/28/19	0.00	0.45	Small Fab-6		
120	QC	1 pcs		1/28/19	0.00	0.00	QC5		
130	Packaging	1 pcs		1/28/19	0.00	0.00	Packaging1-4		
140	QC	1 pcs		1/28/19	0.00	0.00	QC4		
145	DC	1 pcs		1/28/19	0.00	0.00	DC		
150	Packaging	1 pcs		1/28/19	0.00	0.00	Packaging3-2		
160	QC21-FG	1 Ea		1/28/19	0.00	0.00	QC21		

Part Op 110 - Assemble as per dwg D412-630 p.14

Descriptions: 145 - Photocopy bluefile & create labels per PPP D412-630-034 CHG005

150 - Identify and pack for shipping as per PPP D412-630-034 PPP Rev: _____



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D412-630-034
Job Sheet 187654-A



Part No: D412-630-034

Job Qty: 1 ea

Part Name: Folding Heli-Access-Step™ RH - Low, High & Float Gear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV O IPP Rev:A New Issue 06-11-08 JLM IPP rev B ecn1019, added D2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC IPP REV:D 13.06.07 PER CHG004 DD vef:JLM IPP REV:E
16.06.23 AS PER IIN REV:O DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/18/18	1/28/19	0.00	0.00	Start Up Small Fab-4		JAN 11 2019
110	Small Fab	1 pcs		1/28/19	0.00	0.45	Small Fab-6		
120	QC	1 pcs		1/28/19	0.00	0.00	QC5		
130	Packaging	1 pcs		1/28/19	0.00	0.00	Packaging1-4		
140	QC	1 pcs		1/28/19	0.00	0.00	QC4		
145	DC	1 pcs		1/28/19	0.00	0.00	DC		
150	Packaging	1 pcs		1/28/19	0.00	0.00	Packaging3-2		
160	QC21-FG	1 Ea		1/28/19	0.00	0.00	QC21		

Part Op 110 - Assemble as per dwg D412 630 p.14

Descriptions: 145 - Photocopy bluefile & create labels per PPP D412-630-034 CHG005

150 - Identify and pack for shipping as per PPP D412-630-034 PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C8	Nut	2 Ea (2 ea)	90-Start up Operation	506248
AN3C21A	Bolt	1 Ea (1 ea)	90-Start up Operation	5026149
AN8C16	Bolt	2 Ea (2 ea)	90-Start up Operation	FM137706
D2012-107	Clevis	1 pcs (1 ea)	90-Start up Operation	5071969
D2803-042	Bracket Assembly	1 pcs (1 ea)	90-Start up Operation	F148431
D2804-042	RH Step Fwd Bracket	1 pcs (1 ea)	90-Start up Operation	5061583
D2807-041	Prop Assembly	2 Ea (2 ea)	90-Start up Operation	514188
D2813	Washer	2 pcs (2 ea)	90-Start up Operation	F161541X1 5041174X3
D3395-1	Bushing	4 pcs (4 ea)	90-Start up Operation	5025808X4 5041201X4
D3672-15	Phenolic Washer	5 pcs (5 ea)	90-Start up Operation	5042894
D3672-19	Phenolic Washer	4 pcs (4 ea)	90-Start up Operation	F148275
D3672-7	Washer, Phenolic	4 pcs (4 ea)	90-Start up Operation	5128670
MS21043-3	Nut	4 Ea (4 ea)	90-Start up Operation	5109966
MS24665-302	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	FM135672-1
MS24693-C280	Screw	2 Ea (2 ea)	90-Start up Operation	FM137597
MS24693-C285	Screw	1 Ea (1 ea)	90-Start up Operation	FM1374830
D3562-042	Step Weldment	1 pcs (1 ea)	110-Small Fab	
AN44C7A	Eyebolt	1 Ea (1 ea)	130-Packaging	5019401
AN4C10A	Bolt	1 Ea (1 ea)	130-Packaging	FM136044-0
AN4C15A	Bolt	2 Ea (2 ea)	130-Packaging	5044216
AN4C6A	Bolt	1 Ea (1 ea)	130-Packaging	5092427
AN5C15A	Bolt	2 Ea (2 ea)	130-Packaging	FM137587-1
D2806-1	Bushing	2 pcs (2 ea)	130-Packaging	F155224X1 5100879X3
D2806-3	Bushing	2 pcs (2 ea)	130-Packaging	5054003
D2810-5	Strut	1 pcs (1 ea)	130-Packaging	P161768X
D3396-1	Spacer	2 pcs (2 ea)	130-Packaging	F161542
D3672-17	Phenolic Washer	7 pcs (7 ea)	130-Packaging	F150866
D3672-5	Washer, Phenolic	7 pcs (7 ea)	130-Packaging	FS8354
MS21043-4	Nut	4 Ea (4 ea)	130-Packaging	5092790
MS21043-5	Nut	3 Ea (3 ea)	130-Packaging	5083544

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C8	2	29	0
	AN3C21A	1	23	0
	AN8C16	2	15	0
	D2012-107	1	25	0
	D2803-042	1	2	0
	D2804-042	1	2	0
	D2807-041	2	8	0
	D2813	2	18	0
	D3395-1	4	46	0
	D3672-15	5	544	0
	D3672-19	4	172	0
	D3672-7	4	1,115	0
	MS21043-3	4	880	0
	MS24665-302	2	18	0
	MS24693-C280	2	72	0
	MS24693-C285	1	56	0
110-Small Fab	D3562-042	1	0	0
130-Packaging	AN44C7A	1	19	0
	AN4C10A	1	36	0
	AN4C15A	2	58	0
	AN4C6A	1	400	0
	AN5C15A	2	65	0
	D2806-1	2	5	0
	D2806-3	2	13	0
	D2810-5	1	8	0
	D3396-1	2	32	0
	D3672-17	7	80	0
	D3672-5	7	542	0
	MS21043-4	4	707	0
	MS21043-5	3	143	0
Part Specifications				
Specifications could not be found.				



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JP

D412-630-034
Job Sheet 187654-A



Part No: D412-630-034

Job Qty: 1 ea

Part Name: Folding Heli-Access-Step™ RH - Low, High & Float Gear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV O IPP Rev:A New Issue 06-11-08 JLM IPP rev B ecn1019, added D2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC IPP REV:D 13.06.07 PER CHG004 DD vef:JLM IPP REV:E
16.06.23 AS PER IIN REV.O DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/18/18	1/28/19	0.00	0.00	Start Up Small Fab-4		36 DAS
110	Small Fab	1 pcs		1/28/19	0.00	0.45	Small Fab-6		9-89 36
120	QC	1 pcs		1/28/19	0.00	0.00	QC5		19.08-99
130	Packaging	1 pcs		1/28/19	0.00	0.00	Packaging1-4		DAS
140	QC	1 pcs		1/28/19	0.00	0.00	QC4		46 FEB 15 2019
145	DC	1 pcs		1/28/19	0.00	0.00	DC		9-89 DAS
150	Packaging	1 pcs		1/28/19	0.00	0.00	Packaging3-2		46 FEB 15 2019
160	QC21-FG	1 Ea		1/28/19	0.00	0.00	QC21		9-89

Part Op 110 - Assemble as per dwg D412-630 p.14

Descriptions: 145 - Photocopy bluefile & create labels per PPP D412-630-034 CHG005

150 - Identify and pack for shipping as per PPP D412-630-034 PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C8	Nut	2 Ea (2 ea)	90-Start up Operation	
AN3C21A	Bolt	1 Ea (1 ea)	90-Start up Operation	
AN8C16	Bolt	2 Ea (2 ea)	90-Start up Operation	
D2012-107	Clevis	1 pcs (1 ea)	90-Start up Operation	
D2803-042	Bracket Assembly	1 pcs (1 ea)	90-Start up Operation	
D2804-042	RH Step Fwd Bracket	1 pcs (1 ea)	90-Start up Operation	
D2807-041	Prop Assembly	2 Ea (2 ea)	90-Start up Operation	
D2813	Washer	2 pcs (2 ea)	90-Start up Operation	
D3395-1	Bushing	4 pcs (4 ea)	90-Start up Operation	
D3672-15	Phenolic Washer	5 pcs (5 ea)	90-Start up Operation	
D3672-19	Phenolic Washer	4 pcs (4 ea)	90-Start up Operation	
D3672-7	Washer, Phenolic	4 pcs (4 ea)	90-Start up Operation	
MS21043-3	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-302	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
MS24693-C280	Screw	2 Ea (2 ea)	90-Start up Operation	
MS24693-C285	Screw	1 Ea (1 ea)	90-Start up Operation	
D3562-042	Step Weldment	1 pcs (1 ea)	110-Small Fab	5148615
AN44C7A	Eyebolt	1 Ea (1 ea)	130-Packaging	
AN4C10A	Bolt	1 Ea (1 ea)	130-Packaging	
AN4C15A	Bolt	2 Ea (2 ea)	130-Packaging	
AN4C6A	Bolt	1 Ea (1 ea)	130-Packaging	
AN5C15A	Bolt	2 Ea (2 ea)	130-Packaging	
D2806-1	Bushing	2 pcs (2 ea)	130-Packaging	
D2806-3	Bushing	2 pcs (2 ea)	130-Packaging	
D2810-5	Strut	1 pcs (1 ea)	130-Packaging	
D3396-1	Spacer	2 pcs (2 ea)	130-Packaging	
D3672-17	Phenolic Washer	7 pcs (7 ea)	130-Packaging	
D3672-5	Washer, Phenolic	7 pcs (7 ea)	130-Packaging	
MS21043-4	Nut	4 Ea (4 ea)	130-Packaging	
MS21043-5	Nut	3 Ea (3 ea)	130-Packaging	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C8	2	29	0
	AN3C21A	1	23	0
	AN8C16	2	15	0
	D2012-107	1	25	0
	D2803-042	1	2	0
	D2804-042	1	2	0
	D2807-041	2	8	0
	D2813	2	18	0
	D3395-1	4	46	0
	D3672-15	5	544	0
	D3672-19	4	172	0
	D3672-7	4	1,115	0
	MS21043-3	4	653	0
	MS24665-302	2	18	0
	MS24693-C280	2	72	0
	MS24693-C285	1	56	0
110-Small Fab	D3562-042	1	1	0
130-Packaging	AN44C7A	1	19	0
	AN4C10A	1	36	0
	AN4C15A	2	58	0
	AN4C6A	1	400	0
	AN5C15A	2	65	0
	D2806-1	2	5	0
	D2806-3	2	13	0
	D2810-5	1	8	0
	D3396-1	2	2	0
	D3672-17	7	80	0
	D3672-5	7	542	0
	MS21043-4	4	709	0
	MS21043-5	3	143	0
Part Specifications				
Specifications could not be found.				



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-630-034
Job Sheet 187654



Part No: D412-630-034

Job Qty: 2 ea

Part Name: Folding Heli-Access-Step™ RH - Low, High & Float Gear



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV O IPP Rev:A New Issue 06-11-08 JLM IPP rev B ecn1019, added D2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC IPP REV:D 13.06.07 PER CHG004 DD vef:JLM IPP REV:E
16.06.23 AS PER IIN REV.O DD VERF:JLM

Ship Via:

007677

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/24/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	2 pcs		12/24/18	0.00	0.90	Small Fab-6		
120	QC	2 pcs		12/24/18	0.00	0.00	QC5		
130	Packaging	2 pcs		12/24/18	0.00	0.00	Packaging1-4		
140	QC	2 pcs		12/24/18	0.00	0.00	QC4		
145	DC	2 pcs		12/24/18	0.00	0.00	DC		
150	Packaging	2 pcs		12/24/18	0.00	0.00	Packaging3-2		
160	QC21-FG	2 Ea		12/24/18	0.00	0.00	QC21		

Part Op 110 - Assemble as per dwg D412-630 p.14

Descriptions: 145 - Photocopy bluefile & create labels per PPP D412-630-034 CHG005

150 - Identify and pack for shipping as per PPP D412-630-034 PPP Rev: _____



Container No: S143667



Part: D412-630-034

Job No: 187654

Serial No/Batch: S143667

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-69 Issue 7 ref FAA STC SR005951

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C8	Nut	4 Ea (2 ea)	90-Start up Operation	5006248
AN3C21A	Bolt	2 Ea (1 ea)	90-Start up Operation	5026N9
AN8C16	Bolt	4 Ea (2 ea)	90-Start up Operation	PM137726
D2012-107	Clevis	2 pcs (1 ea)	90-Start up Operation	5071967
D2803-042	Bracket Assembly	2 pcs (1 ea)	90-Start up Operation	F 148431
D2804-042	RH Step Fwd Bracket	2 pcs (1 ea)	90-Start up Operation	5061583
D2807-041	Prop Assembly	4 Ea (2 ea)	90-Start up Operation	5-141818
D2813	Washer	4 pcs (2 ea)	90-Start up Operation	F161541x1 504174x3
D3395-1	Bushing	8 pcs (4 ea)	90-Start up Operation	3025808x1 5041201x1
D3562-042	Step Weldment	2 Ea (1 ea)	90-Start up Operation	5042894
D3672-15	Phenolic Washer	10 Ea (5 ea)	90-Start up Operation	F148075
D3672-19	Phenolic Washer	8 pcs (4 ea)	90-Start up Operation	5120670
D3672-7	Washer, Phenolic	8 Ea (4 ea)	90-Start up Operation	
MS21043-3	Nut	8 Ea (4 ea)	90-Start up Operation	
MS24665-302	Cotter Pin	4 Ea (2 ea)	90-Start up Operation	PM135672-1
MS24693-C280	Screw	4 Ea (2 ea)	90-Start up Operation	PM137597
MS24693-C285	Screw	2 Ea (1 ea)	90-Start up Operation	PM133740-30
AN44C7A	Eyebolt	2 Ea (1 ea)	130-Packaging	
AN4C10A	Bolt	2 Ea (1 ea)	130-Packaging	
AN4C15A	Bolt	4 Ea (2 ea)	130-Packaging	
AN4C6A	Bolt	2 Ea (1 ea)	130-Packaging	
AN5C15A	Bolt	4 Ea (2 ea)	130-Packaging	
D2806-1	Bushing	4 pcs (2 ea)	130-Packaging	
D2806-3	Bushing	4 pcs (2 ea)	130-Packaging	
D2810-5	Strut	2 pcs (1 ea)	130-Packaging	
D3396-1	Spacer	4 pcs (2 ea)	130-Packaging	
D3672-17	Phenolic Washer	14 pcs (7 ea)	130-Packaging	
D3672-5	Washer, Phenolic	14 pcs (7 ea)	130-Packaging	
MS21043-4	Nut	8 Ea (4 ea)	130-Packaging	
MS21043-5	Nut	6 Ea (3 ea)	130-Packaging	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C8	4	33	0
	AN3C21A	2	25	0
	AN8C16	4	19	0
	D2012-107	2	28	0
	D2803-042	2	4	0
	D2804-042	2	4	0
	D2807-041	4	0	0
	D2813	4	22	0
	D3395-1	8	54	0
	D3562-042	2	1	0
	D3672-15	10	566	0
	D3672-19	8	107	0
	D3672-7	8	1,215	0
	MS21043-3	8	862	0
	MS24665-302	4	22	0
	MS24693-C280	4	76	0
	MS24693-C285	2	8	0
130-Packaging	AN44C7A	2	8	0
	AN4C10A	2	11	0
	AN4C15A	4	58	0
	AN4C6A	2	364	0
	AN5C15A	4	65	0
	D2806-1	4	25	0
	D2806-3	4	9	0
	D2810-5	2	8	0
	D3396-1	4	47	0
	D3672-17	14	80	0
	D3672-5	14	534	0
	MS21043-4	8	751	0
	MS21043-5	6	158	0
Part Specifications				
Specifications could not be found.				